

ToxiRAE Pro

User's Guide



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ToxiRAE Pro User's Guide

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Read Before Operating

This manual must be carefully read by all individuals who have or will have the responsibility of using, maintaining, or servicing this product. The product will perform as designed only if it is used, maintained, and serviced in accordance with the manufacturer's instructions.

CAUTION!

Never operate the monitor when the cover is removed. Remove the monitor top cap, rear cover, or battery only in an area known to be non-hazardous.

Product Registration

Register your product online by visiting:

<http://www.raesystems.com/support/product-registration>

By registering your product, you can:

- Receive notification of product upgrades or enhancements
- Be alerted to Training classes in your area
- Take advantage of RAE Systems special offers and promotions

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Use only RAE Systems lithium-ion battery part number G02-3004-000 (3.7V, 1,800mAh). This instrument has not been tested in an explosive gas/air atmosphere having an oxygen concentration greater than 21%. Substitution of components may impair suitability for intrinsic safety. Replace batteries only in non-hazardous locations.

STATIC HAZARD: Clean only with a damp cloth to avoid damage from electrostatic discharge.

For safety reasons this equipment must be operated and serviced by qualified personnel only. Read and understand this instruction manual completely before operating or servicing.

The monitor should be calibrated every time it does not pass a bump test, but no less frequently than every six months, depending on use and exposure to gas and contamination, and its operational mode.

The ToxiRAE Pro monitor is factory-preconfigured to a 30-day calibration interval, so it will go into calibration alarm if it is not calibrated for 30 days or more.

- Calibration intervals and bump test procedures may vary due to national legislation.
- RAE Systems recommends using RAE calibration gas cylinders containing the gas that is appropriate to the sensor you are using, and in the correct concentration.

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Utiliser seulement la batterie Lithium-ion RAE Systems référence G02-3004-000 (3.7V, 1,800mAh). Cet instrument n'a pas été testé dans une atmosphère de gaz/air explosive ayant une concentration d'oxygène plus élevée que 21%. La substitution de composants peut compromettre la sécurité intrinsèque. Ne changer les batteries que dans un emplacement désigné non dangereux.

RISQUE D'ORIGINE ELECTROSTATIQUE: Nettoyer uniquement avec un chiffon humide.

Pour des raisons de sécurité, cet équipement doit être utilisé et entretenu uniquement par un personnel qualifié. Étudier le manuel d'instructions en entier avant d'utiliser, ou d'entretenir l'équipement.

Le ToxiRAE Pro est configuré en usine avec une période de calibration de 30 jours, si il n'est pas calibré durant cette période, il passe en alarme.

- Une vérification d'étalonnage est définie par une exposition du détecteur au gaz d'étalonnage qui doit déclencher le seuil d'alarmes bas.
- Les périodes de calibration peuvent varier suivant les législations locales.
- RAE Systems recommande l'utilisation de gaz étalons de RAE Systems qui contiennent le gaz approprié au capteur que vous utilisez et avec une concentration adéquate

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1. General Information

ToxiRAE Pro is a personal wireless monitor for toxic gases and oxygen deficiency/enrichment. The ToxiRAE Pro can detect a broad range of gases—from carbon monoxide, hydrogen sulfide, and oxygen to ammonia, chlorine, and phosgene. The ToxiRAE Pro's intelligent interchangeable sensors store calibration data, so if you need to monitor one gas one day and another gas the next, swapping the sensors in your ToxiRAE Pro is all it takes⁴.

Key Features

Wireless¹. Personal. Proven

- Wireless access to real-time instrument readings and alarm status from any location
- Unmistakable five-way local and remote wireless notification of alarm conditions
- Largest display in its class
- Reliable, rugged, and intrinsically safe
- Continuous datalogging capability
- Fully automated bump testing and calibration with AutoRAE 2²
- Easy to maintain with replaceable sensor and Lithium-ion battery
- Wireless or non-wireless versions³ are available

¹ Wireless functionality is currently offered in North America and Europe. Contact RAE Systems for availability in other regions.

² Contact RAE Systems for availability.

³ Wireless versions have a functioning wireless modem and are ready for wireless deployments. “Non-wireless” versions cannot be upgraded to wireless in the future. Additional equipment and/or software licenses may be required to enable remote wireless monitoring and alarm transmission.

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2. Specifications

ToxiRAE Pro Specifications

Dimensions	118 mm x 60 mm x 30 mm (4.6" x 2.4" x 1.2")
Weight	220g (7.76 oz)
Sensor	Over 20 intelligent interchangeable field-replaceable electrochemical sensors
Battery	Rechargeable Li-ion battery <ul style="list-style-type: none">• Operating time > 30 hours (normal operation)• Recharge time < 4 hours through charging cradle
Display	Graphical LCD display with white LED backlighting (activated when monitor is in alarm or with a button press)
Display Readout	Real-time reading of concentrations in parts per million; battery status; datalogging on/off status; wireless on/off and reception quality; STEL, TWA, and peak values (as applicable)
Keypad	2 buttons for operation and programming
Sampling	Diffusion
Calibration	Automatic with AutoRAE 2 Test and Calibration Station or manual
Alarm Modes	Wireless remote alarm notification, audible (95dB @ 30cm), vibration, visible alarm (flashing bright red LEDs), and on-screen indication of alarm conditions <ul style="list-style-type: none">• Additional diagnostic alarm and display message for low battery
Datalogging	<ul style="list-style-type: none">• Continuous Datalogging with a three-month capacity (at one-minute intervals)• User-configurable datalogging interval (from 1 to 3,600 seconds)
Communication and Data Download	<ul style="list-style-type: none">• Data download and instrument set-up on PC via charging and PC communication cradle• Data download via AutoRAE 2 Automated Test and Calibration Station• Wireless data and status transmission via built-in RF modem (optional)
Wireless Network	RAE Systems Dedicated Wireless Network
Wireless Frequency	ISM license-free bands
Wireless Range (Typical)	300 feet (100 meters)
Operating Temperature	-4° to 131° F (-20° to 55° C)
Humidity	0 to 95% relative humidity (non-condensing)
Dust and Water Resistance	IP-65 rating for dust and water ingress protection (validated by an independent test laboratory)
Hazardous Location Approvals	US and Canada  Class I, Div. 1; Groups A,B,C,D T4 Class I, Zone 0 A/Exia IIC T4 Europe ATEX:  II 1G, Ex ia IIC Ga T4 IECEX: Ex ia IIC Ga T4 China Ex ia IIC T4
CE Compliance (European Conformity)	EMC directive: 2004/108/EC R&TTE directive: 1999/5/EC ATEX directive: 94/9/EC
Warranty	<ul style="list-style-type: none">• Two years on non-consumable components and CO, H₂S, and O₂ sensors• One year on all other sensors, battery, and consumable parts

Specifications are subject to change.

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3. Available Electrochemical Sensors For ToxiRAE Pro

The following sensors are available for use in the ToxiRAE Pro.

Note: When replacing a sensor (even with the same type), the sensor may require conditioning before first use, in addition to typical warm-up time prior to normal operation. This can take from a few minutes to 24 hours, depending on the type of sensor. Refer to RAE Systems Technical Note TN-151 for information on electrochemical sensor replacement and maintenance.

Sensor	Range	Resolution
Ammonia (NH ₃)	0 to 100 ppm	1 ppm
Carbon Monoxide (CO)	0 to 500 ppm	1 ppm
Carbon Monoxide (CO), Extended Range	0 to 2,000 ppm	10 ppm
Carbon Monoxide (CO), H ₂ Compensated*	0 to 2,000 ppm	10 ppm
Chlorine (Cl ₂)	0 to 50 ppm	0.1 ppm
Chlorine Dioxide (ClO ₂)	0 to 1 ppm	0.03 ppm
Ethylene Oxide (EtO-A)	0 to 100 ppm	1 ppm
Ethylene Oxide (EtO-B)	0 to 10 ppm	0.1 ppm
Ethylene Oxide (EtO-C), Extended Range	0 to 500 ppm	10 ppm
Hydrogen (H ₂)*	0 to 1,000 ppm	2 ppm
Hydrogen Chloride (HCl)*	0 to 15 ppm	0.2 ppm
Hydrogen Cyanide (HCN)	0 to 50 ppm	0.5 ppm
Hydrogen Fluoride (HF)*	0 to 10 ppm	0.1 ppm
Hydrogen Sulfide (H ₂ S)	0 to 100 ppm	0.1 ppm
Hydrogen Sulfide (H ₂ S), Extended Range	0 to 1,000 ppm	1 ppm
Methyl Mercaptan (CH ₃ -SH)	0 to 10 ppm	0.1 ppm
Nitric Oxide (NO)	0 to 250 ppm	0.5 ppm
Nitrogen Dioxide (NO ₂)	0 to 20 ppm	0.1 ppm
Oxygen (O ₂)	0 to 30% Vol.	0.1% Vol.
Phosgene (COCl ₂)*	0 to 1 ppm	0.02 ppm
Phosphine (PH ₃)	0 to 20 ppm	0.1 ppm
Phosphine (PH ₃), Extended Range*	0 to 1,000 ppm	1 ppm
Sulfur Dioxide (SO ₂)	0 to 20 ppm	0.1 ppm

* Check with RAE Systems for availability.

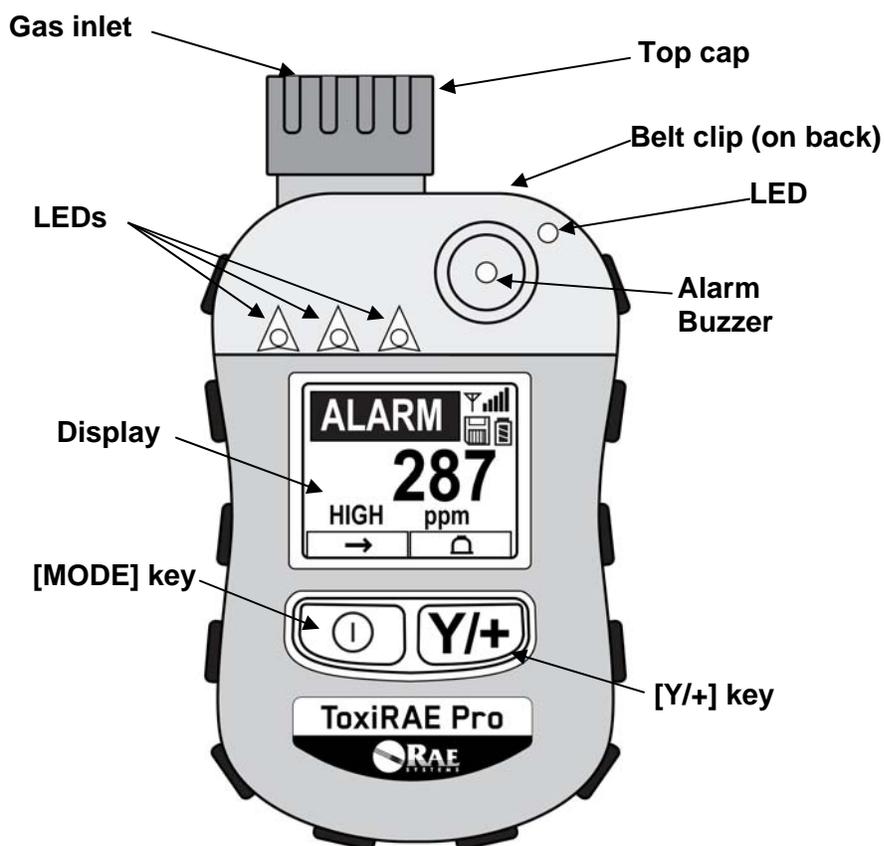
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4. Overview

The ToxiRAE Pro is the world's first wireless personal monitor for toxic gases and oxygen. The ToxiRAE Pro takes worker protection to the next level by providing safety professionals wireless access to real-time instrument readings and alarm status from any location for better visibility and faster response. The ToxiRAE Pro can detect a broad range of gases—from carbon monoxide, hydrogen sulfide, and oxygen to ammonia, chlorine, and phosgene. The ToxiRAE Pro's intelligent interchangeable sensors store calibration data, so if you need to monitor one gas one day and another gas the next, swapping the sensors in your ToxiRAE Pro is all it takes.

5. User Interface

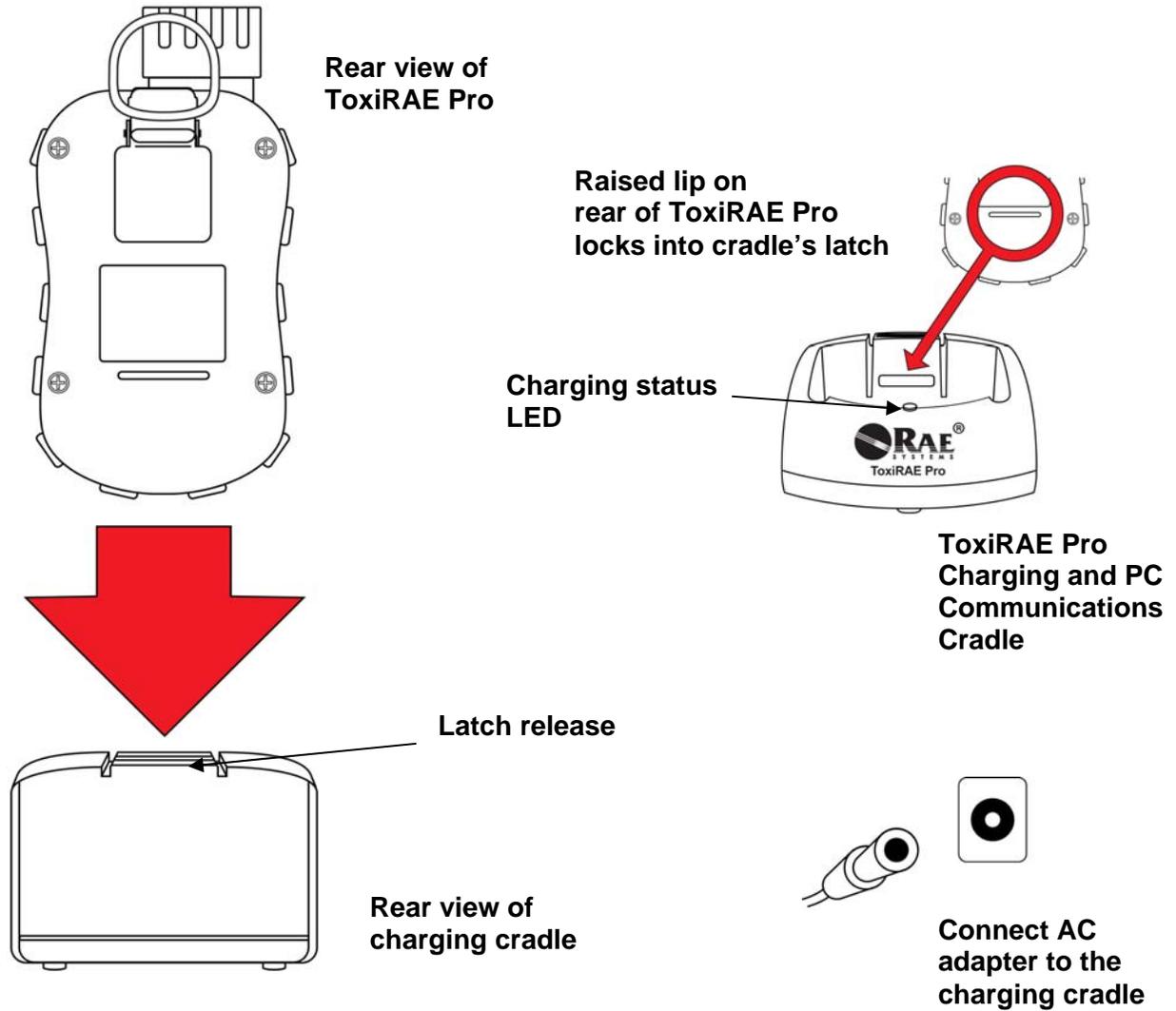
The ToxiRAE Pro's user interface consists of the display, four LEDs, an alarm buzzer, and two keys, [MODE] and [Y/+]. The LCD displays real-time readings in specified measurement units, sensor type, alarm type (when in alarm, including cal. overdue), battery status, datalog (if on), and radio and connection quality (if available).



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6. Charging The ToxiRAE Pro

Always fully charge the battery before using the ToxiRAE Pro. The ToxiRAE Pro's Li-ion battery is charged by placing the ToxiRAE Pro in its cradle. Contacts on the bottom of the ToxiRAE Pro meet the cradle's contact pins, transferring power.



Note: Before setting the ToxiRAE Pro into its charging cradle, visually inspect the contacts to make sure they are clean. If they are not, wipe them with a soft, dry cloth. Do not use solvents or cleaners.

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Follow this procedure to charge the ToxiRAE Pro (the procedure is applicable to the instrument with or without the rubber boot installed):

1. Plug the AC/DC adapter into the ToxiRAE Pro's cradle.
2. Plug the AC/DC adapter into the wall outlet.
3. Place the ToxiRAE Pro into the cradle and press down until it is locked in place.

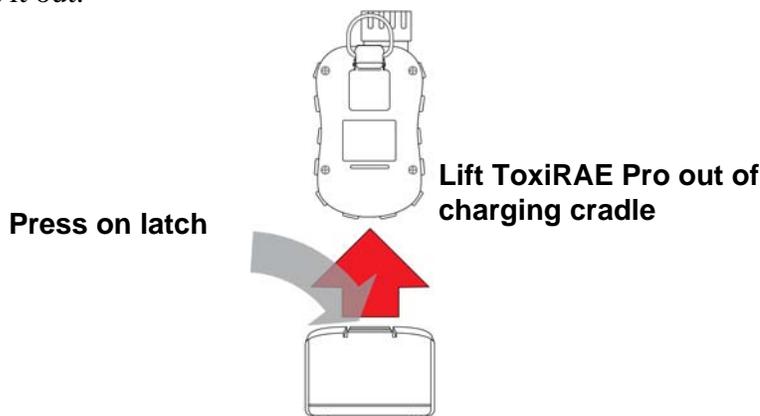
The ToxiRAE Pro begins charging automatically. The LED in the cradle should glow red to indicate charging. When charging is complete, the LED in the cradle glows green.

WARNING!

To reduce the risk of ignition of hazardous atmospheres, recharge the instrument only in areas known to be non-hazardous. Remove and replace batteries only in areas known to be non-hazardous.

6.1. Removing The ToxiRAE Pro From The Charging Cradle

To remove the ToxiRAE Pro from its charging cradle, press down on the latch release on the back of the charging cradle while slightly tilting the ToxiRAE Pro toward the front of the cradle, and lift it out.



6.2. Low Voltage Shutoff

When the battery's charge falls below the shutoff voltage, the ToxiRAE Pro then turns itself off. Recharge the battery by placing the ToxiRAE Pro in its cradle (the cradle should be connected to the AC adapter).

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7. Turning The ToxiRAE Pro On

To turn the ToxiRAE Pro on, press and hold [MODE] for 3 seconds.

Caution: The alarm buzzer is very loud. During startup, you can mute most of the sound by holding a finger over the alarm buzzer port.

Note: Never put tape over the alarm buzzer port to permanently mute it or otherwise limit the loudness of the buzzer.

1. When the ToxiRAE Pro turns on, the buzzer, vibration alarm, and LEDs are tested. The firmware version is shown in the display (for example, “V1.00” indicates firmware version 1.00).
2. A battery test is performed. If the battery has sufficient charge, then the next step is a self test of the system.

Note: If the battery is almost fully discharged, the message “Battery too low! Needs charging. Powering off!” shows in the display and the ToxiRAE Pro shuts off. You must charge the battery before you can use the instrument.

3. Self-testing is performed by the ToxiRAE Pro.

Note: If one of the following error messages is displayed, shut off the ToxiRAE Pro by pressing [MODE]:

- Sensor error!
- Wrong sensor!

If any of the following error messages occurs, you can either shut off the instrument by pressing [MODE], or continue to the next startup test by pressing [Y/+]:

- Real time clock error!
- Memory error!
- Sensor changed!

For any of these error types, try restarting the instrument. If the error message appears again after five more attempts to restart the instrument, consult the distributor from whom the instrument was purchased for technical support.

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4. After self-testing, two start-up options are available for the ToxiRAE Pro: Normal and Fast Start-up. The following information is displayed in sequence under Normal Start-up and skipped under Fast Start-up:
 - Sensor type
 - Sensor serial number
 - Date, time, and temperature
 - Calibration gas
 - Last calibration date
 - Measurement gas
 - User mode
 - Battery type, voltage, and shutoff voltage
 - Alarm mode
 - Buzzer enabled/disabled status
 - Light enabled/disabled status
 - Vibration alarm enabled/disabled status
 - Alarm settings for High, Low, STEL, and TWA (as applicable)
 - Datalog type and interval
5. Once the startup process is complete, a sensor warm-up screen is shown (with countdown, if necessary; the countdown time may vary for different sensors). Then the main measurement screen is shown. The type of monitored hazard is displayed, with the current reading. The ToxiRAE Pro is now ready for use.

8. Turning The ToxiRAE Pro Off

Press and hold [MODE]. In 2 seconds, a 5-second countdown to shutoff begins, accompanied by one buzzer beep per second. You must hold your finger on the key for the entire shutoff process. If you remove your finger from the key during the countdown, the shutoff operation is canceled and the ToxiRAE Pro continues normal operation.

When you see “Unit Off,” release your finger from the [MODE] key. The ToxiRAE Pro is now off.

9. Testing The Alarms (Manually)

Under normal non-alarm conditions, the buzzer, vibration alarm, and LEDs can be tested at any time by pressing and holding [Y/+].

Important! If any of the alarms does not respond to this test, check the Alarm Settings. It is possible that any or all of the alarms have been turned off. If all the alarms are turned on, but one or more of them (buzzer, LED lights, or vibration alarm) does not respond to this test, do not use the instrument; contact your RAE Systems distributor for technical support.

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10. Low Battery Warnings

If, during operation, the battery's charge is low, the battery icon in the display screen turns empty and blinks once every second. At the same time, the following notifications occur every minute: the buzzer beeps and LEDs blink once, followed by a vibration and a screen message "Battery low! Shut off in X minutes." The countdown to shutoff starts 10 minutes prior to automatic shutoff.

11. Dead Battery Warning & Shutoff

If you turn on the ToxiRAE Pro and the battery's charge is below its lowest threshold, the display shows this message:

Battery too low!
Needs charging.
Powering off!

It then automatically shuts off. You must charge the ToxiRAE Pro's battery before you can continue to use this instrument.

Important! Do not operate the ToxiRAE Pro again until its battery has been charged.

WARNING!

To reduce the risk of ignition of hazardous atmospheres, charge the battery only in areas known to be non-hazardous.

12. Operating The ToxiRAE Pro

12.1. Overview

The ToxiRAE Pro has two operational modes:

- **Normal** — see page 15 for detailed instructions.
- **Diagnostic** — see page 38 for detailed instructions.

The following is an overview of the two modes:

Normal Mode is the default mode. It is accessed when you turn on the ToxiRAE Pro. Two sub-modes are available: Basic User and Advanced User. In Basic User, some restrictions are applied, including password protection that guards against entering Programming Mode by unauthorized personnel. In Advanced, there are no such access restrictions (you do not need a password), and it provides the indications and data you need most for typical monitoring applications.

Diagnostic Mode is primarily intended for technicians to use during troubleshooting, although it also offers access to a few changeable parameters that you may rarely (if ever) need to change. A password is required to enter Diagnostic Mode (the password is the same as (and automatically kept in sync with) the one used to enter Programming Mode). The default password is 0000. To enter Diagnostic Mode, power the instrument off and then turn it back on by pressing and holding both the buttons. In Diagnostic Mode, ToxiRAE Pro displays readings in raw counts instead of units such as parts per million (ppm).

It is not possible to switch to Programming from Diagnostic Mode without turning off the instrument first and then restarting it in the desired mode.

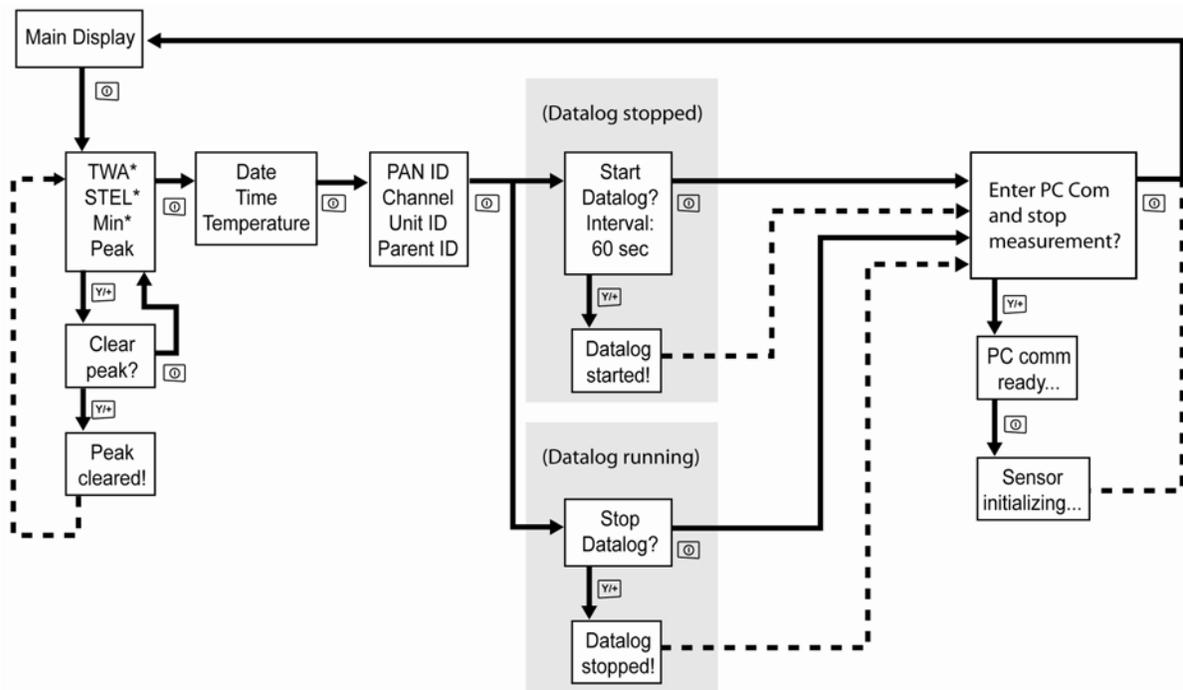
12.1.1. Normal Mode

Normal Mode is the default mode of the ToxiRAE Pro when it is turned on. The selected sub-mode (Basic or Advanced) determines the number of screens that are accessible.

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12.1.2. Basic User Mode

When the ToxiRAE Pro is in Basic User Mode, pressing [MODE] allows you to step through the screens in the following fashion:



* If your ToxiRAE Pro is configured with an oxygen (O₂) sensor, TWA and STEL are not included in the menus because neither TWA nor STEL are calculated for this sensor. Min (for minimum) is included only when an oxygen sensor is used.

Note: The gray boxes indicate the datalog functions when datalogging is in Manual mode. When datalogging is in Automatic mode, these screens do not appear. Refer to page 25 for information on selecting Automatic or Manual datalogging.

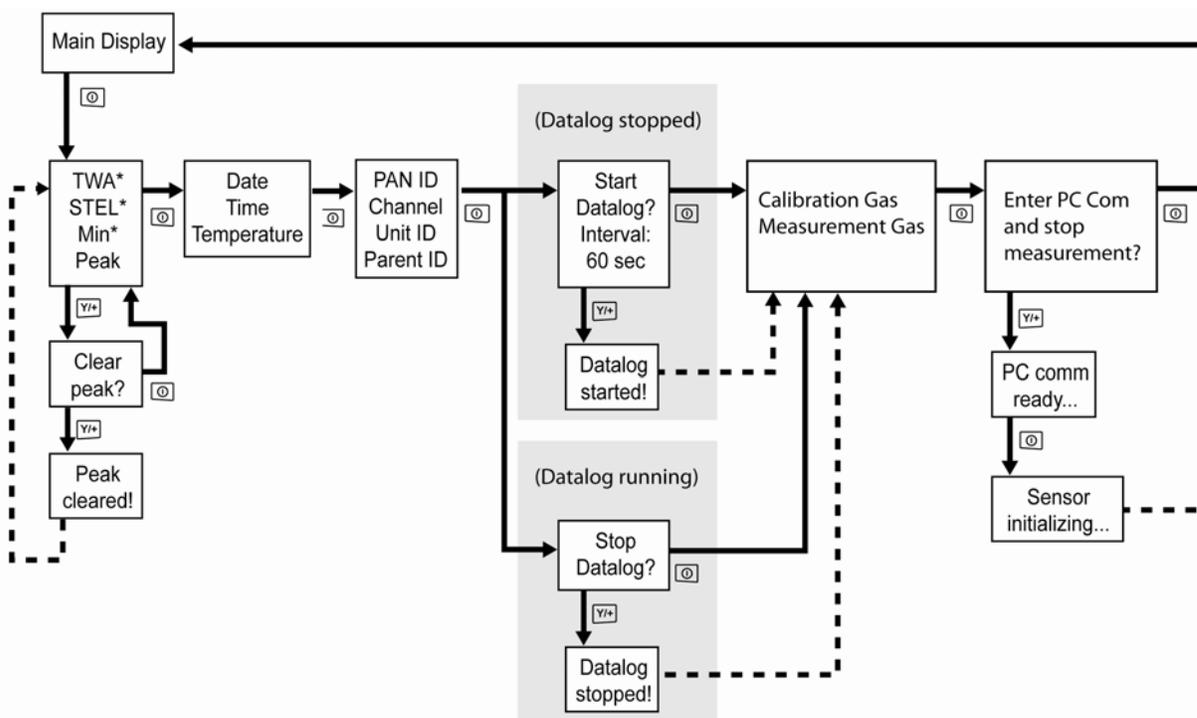
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12.1.3. Advanced User Mode

Note: To enter Advanced User mode from Basic User mode, you must enter Programming mode on an instrument that is running in Basic User mode by simultaneously pressing and holding both buttons for 3 seconds and then supplying a password.

To exit Programming Menu and return to the measurement screen (in Advanced User mode), press the [MODE] button repeatedly to highlight the Exit icon in Programming Menu and press Y to exit to the measurement screen.

When the ToxiRAE Pro is in Advanced User mode, you may enter Programming without using a password.



* If your ToxiRAE Pro is configured with an oxygen (O₂) sensor, TWA and STEL are not included in the menus because neither TWA nor STEL are calculated for this sensor. Min (for minimum) is included only when an oxygen sensor is used.

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12.2. Navigation In Normal Mode

Step through the screens in Normal Mode by pressing [MODE]. Some screens allow actions on your part, such as clearing the data. In these instances, pressing [Y/+] performs the action.

12.2.1. TWA, STEL, Peak

The first screen includes a readout for TWA, STEL, and Peak readings.

TWA* The TWA (time-weighted average) reading is the average reading of the gas concentration times that the monitor has been on, prorated to an 8-hour period.

STEL* Short Term Exposure Limit (STEL) data based on 15-minute STEL values, expressed in ppm or mg/m³. A STEL value is only displayed after the ToxiRAE Pro has been on for 15 minutes or longer. After exiting PC Communications mode, the STEL value is reset.

Peak The Peak value tells you the highest reading for the sensor since the ToxiRAE Pro was turned on. Press [Y/+] twice to clear the Peak value.

Note: If you do not press a key within 1 minute, the display reverts to the normal reading.

* If your ToxiRAE Pro is configured with an oxygen (O₂) sensor, TWA and STEL are not included in the menus because neither TWA nor STEL are calculated for this sensor.

Press [MODE] to advance from screen to screen.

12.2.2. Date, Time, And Temperature

The current Date is expressed as Month/Day/Year, with two digits for month and day, and four digits for the year. Below the date is the time, which is expressed as Hours/Minutes/Seconds, with two digits for each. The time is in 24-hour (military) format. Below the time is the internal temperature, which can be in degrees Fahrenheit or Celsius (settable in Programming Mode).

12.2.3. Wireless Settings

The current wireless settings are shown here. These include the PAN ID, Channel, and Unit ID, which are helpful when creating or troubleshooting networks. Parent ID data does not apply.

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12.2.4. Enter PC Comm and stop measurement?

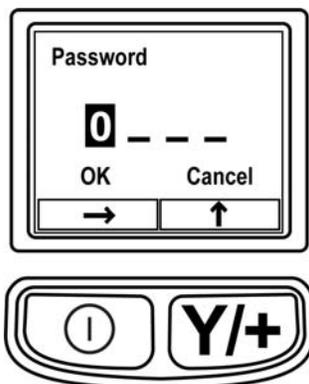
Before communicating with a PC running ProRAE Studio II Instrument Configuration and Data Management software (for downloading datalogs, configuring the instrument, or uploading new firmware), the ToxiRAE Pro must be set to communicate with the computer. Press [MODE] repeatedly until you reach the "Enter PC Comm and stop measurement?" screen. Then press [Y/+]. Measurement and datalogging are stopped, and the instrument is now ready to communicate with the PC.

12.3. Programming

You must provide a 4-digit password to enter Programming Mode, unless the ToxiRAE Pro is already running in Advanced User mode. The default password is 0000.

12.4. Entering Programming Mode

1. Press and hold [MODE] and [Y/+] simultaneously until the Password screen appears.



2. Input the 4-digit password:

- Press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again "wraps" around back to 0.
- Step from digit to digit using [MODE].
- When you are done, continue pressing [MODE] until OK or Cancel is highlighted.
- Press [Y/+] to register the password (if OK is highlighted) or to exit without entering the password (if Cancel is selected).

If you make a mistake, you can cycle through the digits by pressing [MODE] repeatedly and then using [Y/+] to change the number in each position.

Note: The default password is 0000.

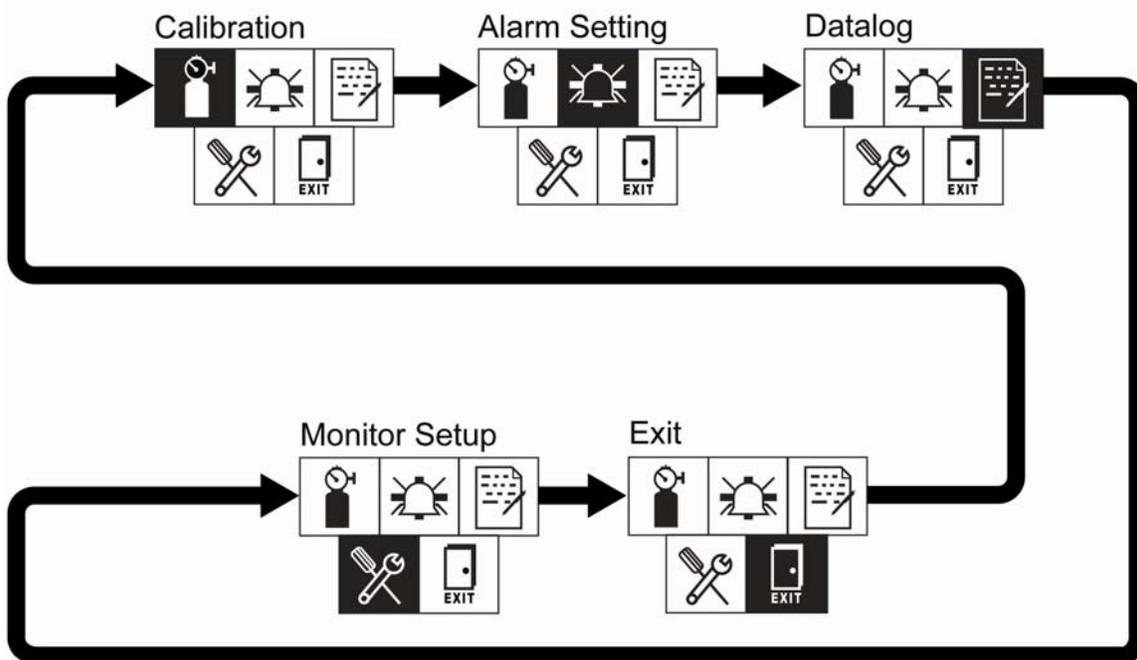
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When you have successfully entered Programming Mode, the following screen appears:



Note: The password can only be changed by connecting the instrument to a PC running ProRAE Studio II software. Follow the instructions in ProRAE Studio II to change it.

The Calibration icon is highlighted first by default, but you can press [MODE] to step from one programming menu item to the next, with the name of the menu shown at the top of the display and the corresponding icon highlighted. As you repeatedly press [MODE], the selection moves from left to right, and the following screens appear in sequence:



Note: When you reach Exit and press [MODE], the menu cycles back to Calibration.

To exit the Programming Menu, highlight Exit by pressing the [MODE] button, and press the [Y/+] key.

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12.4.1. Navigating Programming Menus

Navigating through the Programming menus is easy and consistent, using a single interface format of a “forward arrow” and “Select,” controlled by the [MODE] key and [Y/+] key, respectively.

In the submenus, the functions of a “down arrow” and “Select” are controlled by the [MODE] key and [Y/+] key, respectively.

Also in submenus, the functions of the keys may correspond to the instruction directly above each key. Therefore, if it says “OK” above the [MODE] key, pressing [MODE] selects “OK.” When setting numerical data, the [MODE] key typically selects which digit is highlighted, while each press of [Y/+] increases the digit by 1.

12.5. Programming Menu

Programming allows anyone with the password to change the instrument's settings, calibrate the instrument, enter user information, etc. Programming has four menus. Each menu includes several submenus to perform additional programming functions.

This table shows the menus (and their icons) and submenus:

			
Calibration	Alarm Setting	Datalog	Monitor Setup
Zero Calibration	High Alarm	Clear Datalog	Wireless
Span Calibration	Low Alarm	Interval	Site ID
	STEL Alarm*	Data Selection	User ID
	TWA Alarm*	Datalog Type	User Mode
	Alarm Mode		Date
	Buzzer & Light		Time
			Temp. Unit
			Language
			Zero At Start
			LCD Contrast

* STEL and TWA are not included in the menus on a ToxiRAE Pro equipped with an O₂ sensor.

Note: There is also an “Exit” icon. It has only one function. When you select it, the instrument exits Programming Mode, updates the settings, and returns to monitoring.

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Once you enter Programming, the LCD displays the first menu, Calibration. Each subsequent menu is accessed by pressing [MODE] repeatedly until the desired menu is displayed. To enter a submenu of a menu, press [Y/+].

12.5.1. Calibration

Two types of calibration are available: Zero (fresh air) and Span.

In the Calibration submenu, select Zero or Span Calibration by pressing [MODE]. Once your choice is highlighted, press [Y/+].

Zero Calib

The procedure for performing a zero calibration is covered on page 33.

Span Calib

The procedure for performing a basic span calibration is covered on page 36.

Exit

Press [Y/+] to exit. Calibration is exited, and Measurement is highlighted in the Programming Menu screen.

12.5.2. Alarm Setting

High Alarm

Set the High Alarm as follows:

1. In the High Alarm submenu, press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
2. Press [MODE] to move to the next digit.
3. When you are satisfied with the number, press [MODE] until “OK” is highlighted.
4. To save the new value, press [Y/+]. The value is saved, and the menu advances to Low Alarm.

To exit without saving the new value:

1. Press [MODE] to advance to Cancel.
2. Press [Y/+] to exit the High Alarm submenu and advance to the Low Alarm submenu.

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Low Alarm

Set the Low Alarm as follows:

1. In the Low Alarm submenu, press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
2. Press [MODE] to move to the next digit.
3. When you are satisfied with the number, press [MODE] until “OK” is highlighted.
4. To save the new value, press [Y/+]. The value is saved, and the menu advances to STEL Alarm.

To exit without saving the new value:

1. Press [MODE] to advance to Cancel.
2. Press [Y/+] to exit the Low Alarm submenu and advance to STEL Alarm submenu.

STEL Alarm

Set the STEL Alarm as follows (except if the ToxiRAE Pro has an O₂ sensor; then there is no STEL Alarm):

1. In the STEL Alarm submenu, press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
2. Press [MODE] to move to the next digit.
3. When you are satisfied with the number, press [MODE] several times until “OK” is highlighted.
4. To save the new value, press [Y/+]. The value is saved, and the menu advances to TWA Alarm.

To exit without saving the new value:

1. Press [MODE] to advance to Cancel.
2. Press [Y/+] to exit the STEL Alarm submenu and advance to the TWA Alarm submenu.

TWA

Set the TWA Alarm as follows (except if the ToxiRAE Pro has an O₂ sensor; then there is no TWA Alarm):

1. In the TWA Alarm submenu, press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
2. Press [MODE] to move to the next digit.
3. When you are satisfied with the number, press [MODE] until “OK” is highlighted.

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4. To save the new value, press [Y/+]. The value is saved, and the menu advances to Alarm Mode.

To exit without saving the new value:

1. Press [MODE] to advance to Cancel.
2. Press [Y/+] to exit the TWA Alarm submenu and advance to the Alarm Mode submenu.

Alarm Mode

There are two selectable alarm types:

Auto Reset When an alarm is triggered and after the alarm condition is no longer present, the alarm stops and resets by itself.

Latch When the alarm is triggered, it will not cease until you manually turn it off.

The latched setting only controls alarms for High Alarm and Low Alarm, not the STEL or TWA alarms.

Note: To clear an alarm when the instrument is set to “Latched,” press [Y/+] when the main (measurement) display is shown.

1. Press [MODE] to step from one alarm type to the other.
2. Press [Y/+] to select an alarm type.
3. When you have completed your selection, press [MODE] until “Exit” is highlighted. Then press [Y/+] to save the change and exit to “Buzzer and Light.”

Buzzer & Light

The buzzer, light, and vibration alarms can be programmed so that any combination, all, or none of them are activated when the ToxiRAE Pro goes into alarm.

Important! If you program the ToxiRAE Pro so that no alarms are activated in an alarm condition, you may put yourself or your workers at risk of being exposed to a hazardous atmosphere and being unaware of it, as the indication of a dangerous condition will be limited to the concentration shown in the display and the name of the type of alarm flashing on the display.

1. Choose an alarm combination setting by pressing [MODE] until your choice is highlighted.
2. Press [Y/+] to select it.
3. Press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to register your selection and exit.

To exit without saving the new value:

1. Make sure your previous setting is selected.

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2. Press [MODE] repeatedly to advance to Exit.
3. Press [Y/+] to exit.

Exit (the Alarm Settings Submenu)

Press [Y/+] to exit the Alarm Settings submenu. Alarm Settings is exited, and Datalog is highlighted.

If you want to cycle through the Alarm Setting submenus, press [MODE] instead of [Y/+].

12.5.3. Datalog

Clear Datalog

This operation erases all data stored in the datalog.

Note: Once the datalog is cleared, the data cannot be recovered.

Press [Y/+] to clear the datalog. The display asks, "Are you sure?"

- Press [Y/+] if you want to clear the datalog. When it has been cleared, the display shows "Datalog Cleared!"
- Press [MODE] if you do not want to clear the datalog.

You are taken to the next submenu, Interval.

Interval

Intervals are shown in seconds. The default value is 60 seconds. The maximum interval is 3600 seconds, and the minimum is 1 second.

1. Press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again "wraps" around back to 0.
2. Press [MODE] to advance to the next digit.
3. Repeat this process until the desired value is entered.

When you have completed your selections, press [MODE] repeatedly until "OK" is highlighted.

- To save the new value, press [Y/+].
- To cancel the changes and keep the settings as they were, press [MODE] to highlight "Cancel." Then press [Y/+].

You are taken to the next submenu, Data Selection.

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Data Selection

Data Selection allows you to select which types of data are stored and made available when you download your datalog to a computer via ProRAE Studio II software.

You can choose any or all of four types of data (you must choose at least one):

- Minimum
 - Average
 - Maximum
 - Real Time
1. Press [MODE] to step from one option to the next. The highlighter indicates your choice.
 2. Press [Y/+] to toggle your selection on or off (the check box indicates “on” with an “X”).
 3. When you have completed your selections, press [MODE] repeatedly until “Exit” is highlighted.
 4. Press [Y/+] to save the changes and exit.

Datalog Type

The instrument has two datalog types:

- | | |
|---------------|--|
| Auto | Collects datalog information when the instrument is sampling until the datalog memory is full. |
| Manual | Datalogging occurs only when you manually initiate datalogging (see below for details). |

1. Press [MODE] to step from one option to the next.
2. Press [Y/+] to make your selection (the dark circle in the “radio button” indicates that an option has been selected).
3. When you have completed your selection, press [MODE] until “Exit” is highlighted.
4. Press [Y/+] to save your selection and exit.

About Manual Datalog

When the instrument is set to Manual Datalog, you can turn datalogging on and off from the main measurement display in the Normal Mode by pressing the [MODE] key three times.

- When you reach the screen that says “Start Datalog?” press [Y/+] to start it. You see “Datalog Started,” confirming that datalogging is now on.
- When you reach the screen that says “Stop Datalog?” press [Y/+] to stop it. You see “Datalog Stopped,” confirming that datalogging is now off.

Exit (the Datalog Submenu)

Press [Y/+] to exit. Datalog is exited, and Monitor Setup is highlighted.

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12.5.4. Monitor Setup

Wireless

There are seven Wireless parameters:

- Radio On/Off
- PAN ID
- Channel
- Join Network
- Interval
- Off Network Alarm
- Factory Reset

Radio On/Off This turns the wireless modem on or off.

Note: Turning the radio off does not change any of the settings. They are stored and ready for use the next time the wireless modem is turned on.

1. Choose an “On” or “Off” by pressing [MODE] until your choice is highlighted. (The dark circle in the “radio button” indicates that an option has been selected).
2. Press [Y/+] to select it.
3. Press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to register your selection and exit.

To exit without saving the new value:

1. Make sure your previous setting is selected.
2. Press [MODE] repeatedly to advance to Exit.
3. Press [Y/+] to exit.

PAN ID All units on a network must be programmed with the same Pan ID (Personal Network Identifier) to ensure communication compatibility.

Important! The allowed range for Pan ID numbers is 001 through 999.

Choose and enter a 3-digit PAN ID:

1. Press [Y/+] and the display shows the current PAN ID. Example: “866.” The left-most digit is highlighted.
2. Press [Y/+] repeatedly to select a desired number. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
3. Press [MODE] to advance to the next digit.

Repeat this process until all eight characters of the new PAN ID are entered.

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To save your new PAN ID and exit, press [MODE] repeatedly until "OK" is highlighted. Then press [Y/+]. It says, "Applying settings..." and then "Settings applied successfully!" to indicate they have been registered. The menu now advances automatically to "Channel."

Channel Every network operates on its own channel, between 01 and 10 (do not use 00). If you need to know the network's channel, check the EchoView Host's setting. **Note:** In Europe, only Channel 11 can be used, and it is preset (it cannot be changed).

Choose and enter a 2-digit Channel:

1. Press [Y/+] and the display shows the current Channel. Example: "10." The left-most digit is highlighted.
2. Press [Y/+] repeatedly to select a desired number. Once 9 is reached, pressing [Y/+] again "wraps" around back to 0.
3. Press [MODE] to advance to the next digit.

Repeat this process until all eight characters of the new Channel are entered.

To save your new Channel number and exit, press [MODE] repeatedly until "OK" is highlighted. Then press [Y/+]. It says, "Applying settings..." and then "Settings applied successfully!" to indicate they have been registered. The menu now advances automatically to "Join Network."

Join Network This screen is for joining an existing network. When you see this screen, press [Y/+] to join, or [MODE] to exit without joining.

While searching for the network, the message "Joining network..." is displayed.

If the network is found and successfully joined, then "Join network successful!" is displayed. Press [MODE] to acknowledge the connection and return to the Wireless menu.

If the network is not joined, the display shows: "Join network failed!" You have two options: Exit and Retry. If you want to retry, check that your network setting is correct (matches the EchoView Host) and that the EchoView Host is turned on and operating. Then press [Y/+] to retry.

Interval This sets the amount of time between data transmissions to the EchoView Host.

To change the Interval:

1. Press [MODE] to step from one option to the other. The highlighted option changes each time you press [MODE].

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2. Press [Y/+] to make your selection (the dark circle in the “radio button” indicates the option has been selected).
3. When you have completed your selection, press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to save your selection, exit the Interval menu, and advance to “Off Netwk Alarm.”

Off Netwk Alarm When this is enabled, the unit goes into alarm whenever an active network connection is lost. This informs you that connectivity has been broken between the ToxiRAE Pro and the EchoView Host.

1. Choose “On” or “Off” by pressing [MODE] until your choice is highlighted. (the dark circle in the “radio button” indicates that an option has been selected).
2. Press [Y/+] to select it.
3. Press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to register your selection and exit.

To exit without saving the new value:

1. Make sure your previous setting is selected.
2. Press [MODE] repeatedly to advance to Exit.
3. Press [Y/+] to exit.

Factory Reset Selecting this resets the wireless settings to their original factory configurations.

CAUTION! A factory reset of the wireless settings deletes any customized settings and cannot be undone.

1. Press [Y/+] to select “Factory Reset.” You will see the message “Reset wireless settings?”
2. Press [Y/+] for “Yes” or [MODE] for “Exit.” If you select “Exit,” the ToxiRAE Pro exits without performing a factory reset.

Exit (the Wireless Submenu)

Press [Y/+] to exit. Wireless is exited, and Monitor Setup is highlighted.

Site ID

Choose and enter an 8-digit alphanumeric Site ID to uniquely identify the particular site where the instrument is to be used. This Site ID is included in the datalog report.

1. Press [Y/+] and the display shows the current Site ID. Example: “SITE0001.” The left-most digit is highlighted.
2. Press [Y/+] repeatedly to select a desired character. Letters increase from current value to Z followed by digits from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around to the letter A. For the last four characters that must be numerical,

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numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.

Note: The last four characters must be numerals.

3. Press [MODE] to advance to the next character.
Repeat this process until all eight characters of the new Site ID are entered.

To save your new Site ID and exit, press [MODE] repeatedly until “OK” is highlighted. Then press [Y/+].

User ID

Enter an 8-digit alphanumeric User ID to uniquely identify a user. This User ID is included in the datalog report.

1. Press [Y/+] and the display shows the current User ID. Example: “USER0000.” The left-most character is highlighted.
2. Press [Y/+] repeatedly to select a desired character. Letters increase from current value to Z followed by digits from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around to the letter A.
3. Press [MODE] to advance to the next character.

Repeat this process until all eight characters of the new User ID are entered.

To save your new User ID and exit, press [MODE] repeatedly until “OK” is highlighted. Then press [Y/+].

User Mode

The ToxiRAE Pro has two user modes:

- | | |
|-----------------|---|
| Basic | Basic users can only see and use a basic set of functions. |
| Advanced | Advanced users can see all screens and take advantage of all available functions. |

Note: The default value for User Mode is Basic.

To change the User Mode:

1. Press [MODE] to step from one option to the other. The highlighting changes each time you press [MODE].
2. Press [Y/+] to make your selection (the dark circle in the “radio button” indicates the option has been selected).
3. When you have completed your selection, press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to register your selection, exit the User Mode submenu and advance to Date.

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Date

The Date is expressed as Month/Day/Year, with two digits for each (MM/DD/YY).

The left-most digit is highlighted to indicate it is selected when you enter the Date submenu.

1. Press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
2. Press [MODE] to advance to the next digit.
Repeat this process until all six digits of the new date are entered.
3. Press [MODE] repeatedly until “OK” is highlighted.
4. Press [Y/+] to save your selection and advance to Time.

Note: If you do not want to save the change, press [MODE] repeatedly until “Cancel” is highlighted. Press [Y/+] to exit to Time without saving the changes.

Time

The Time is expressed as Hours/Minutes/Seconds, with two digits for each. The time is in 24-hour (military) format of HH:MM:SS.

The left-most digit is highlighted to indicate it is selected.

1. Press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
2. Press [MODE] to advance to the next digit.
Repeat this process until all six digits of the new time are entered.
3. Press [MODE] repeatedly until “OK” is highlighted.
4. Press [Y/+] to save your selection, exit the Time submenu and advance to Temp. Unit.

Note: If you do not want to save the change, press [MODE] until “Cancel” is highlighted. Press [Y/+] to exit to Temp. Unit without saving the changes.

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Temp. Unit

The display unit of the internal temperature sensor can be switched between Fahrenheit and Celsius.

To change the Temp. Unit:

1. Press [MODE] to step from one option to the other. The highlighted option changes each time you press [MODE].
2. Press [Y/+] to make your selection (the dark circle in the “radio button” indicates the option has been selected).
3. When you have completed your selection, press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to save your selection, exit the Temp. Unit menu, and advance to Language.

Language

English is the default language, but other languages can also be selected for the instrument.

1. Press [MODE] to step from one option to the next. The highlighted option changes each time you press [MODE].
2. Press [Y/+] to make your selection (the dark circle in the “radio button” indicates this option has been selected).
3. When you have completed your selection, press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to save your selection, exit the Language submenu, and advance to Zero At Start.

Zero At Start

When Zero At Start is turned on, the instrument starts with zero calibration every time it is turned on.

1. Press [MODE] to choose between “Off” and “On.”
2. Press [Y/+] to make your selection (the dark circle in the “radio button” indicates your selection).
3. When you have completed your selection, press [MODE] repeatedly until “Exit” is highlighted.
4. Press [Y/+] to save your selection, exit the Zero At Start submenu, and advance to LCD Contrast.

LCD Contrast

The display's contrast can be increased or decreased from its default setting. You may not need to ever change the default setting, but sometimes you can optimize the display to suit extreme temperature and ambient brightness/darkness conditions.

1. Press and hold [Y/+] to select a desired level of contrast. The range is 1 to 100. Once 100 is reached, pressing [Y/+] again "wraps" around back to 1.

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2. When you have completed your selection, press [MODE] repeatedly until "OK" is highlighted.
3. Press [Y/+] to save your selection, and exit the LCD Contrast.

Note: If you do not want to save the change, press [MODE] repeatedly until "Cancel" is highlighted. Press [Y/+] to exit without saving the changes.

Exit (Monitor Setup Submenu)

Press [Y/+] to exit. Monitor Setup is exited. Exit (to exit Programming Mode) is highlighted.

12.6. Exit (Exit Programming Mode)

To exit Programming Mode and return to normal operation, press [MODE] until the Exit icon is highlighted. Press [Y/+] to exit. You will see "Updating Settings..." as changes are registered and the mode changes to normal operation.

13. Bump Testing & Calibrating The ToxiRAE Pro

Note: Calibration intervals and bump test procedures may vary due to national legislation.

13.1. Bump Testing & Calibrating With An AutoRAE 2™

Bump testing and calibrating a ToxiRAE Pro can be done with an AutoRAE 2 Automatic Test And Calibration Station. Follow all instructions in the AutoRAE 2 User's Guide for successful bump testing or calibration.

13.1.1. Bump (Functional) Testing

With the ToxiRAE Pro in Normal Mode:

1. Connect the calibration gas cylinder, flow regulator, and calibration adapter to the ToxiRAE Pro and start the gas flow.
2. Make sure the unit goes into alarm and that the buzzer produces at least two beeps per second, the LED lights flash on and off, and the vibration alarm functions. The display backlight should illuminate and an alarm message should be shown in the display.
3. Turn off the gas flow.
4. Remove the calibration adapter.

Note: Bump testing and calibration can also be performed by using the RAE Systems AutoRAE 2 Automatic Test And Calibration Station. Refer to the AutoRAE 2 User's Guide for instructions.

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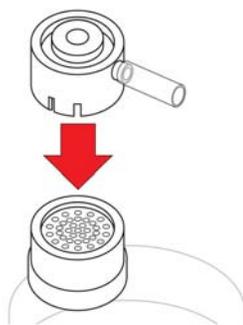
13.2. Calibration Adapter

The ToxiRAE Pro is a diffusion monitor and must be calibrated using a fixed-flow regulator with a flow rate between 0.5 and 1.0 liters per minute. The ToxiRAE Pro is supplied with a special calibration adapter that covers the gas inlet. If the local air has impurities that might interfere with zero (fresh air) calibration, the calibration adapter and a cylinder of clean zero air should be used.

13.2.1. Connecting The Calibration Adapter

The supplied Calibration Adapter has a removable insert to allow bump testing and calibration to be performed on the instrument regardless of whether it has a rubber boot installed. Use the Calibration Adapter without the insert to calibrate the instrument in the rubber boot, and with the insert to calibrate the instrument without the rubber boot on it.

1. Place the Calibration Adapter on the top cap of the ToxiRAE Pro by pressing it into place.



2. Attach the hose from the regulator/calibration gas cylinder to the Calibration Adapter's inlet.

Caution! After calibration is complete, remove the Calibration Adapter. When monitoring, never operate the ToxiRAE Pro with the Calibration Adapter attached. If the Calibration Adapter is attached during normal operation, inconsistent and lower-than-normal readings will occur because of decreased concentration of the gas being monitored.

13.2.2. Disconnecting The Calibration Adapter

After calibrating the ToxiRAE Pro, you must remove the Calibration Adapter by lifting it off the ToxiRAE Pro.

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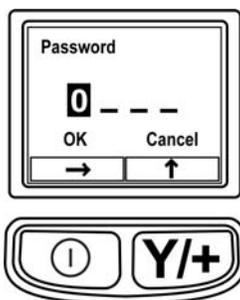
13.3. Zero Calibration

This operation sets the zero point of the sensor calibration curve for clean air. Expose the ToxiRAE Pro to a clean air source with 20.9% oxygen and without any organic, toxic, or combustible gas impurities. This “Zero Air” can come from a cylinder or clean ambient air.

Note: If you use a zero air cylinder, you must use the ToxiRAE Pro Calibration Adapter. Using a calibration adapter is not necessary for calibration in fresh air.

Turn on the ToxiRAE Pro. Once it has been through its startup, enter Programming Mode:

1. Press and hold [MODE] and [Y/+] until you see the Password screen.



2. Input the 4-digit password:

- Press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
- Step from digit to digit using [MODE].
- When you are done, press [MODE] until OK or Cancel is highlighted.
- Press [Y/+] to register the password (if OK is highlighted) or to exit without entering the password (if Cancel is selected).

If you make a mistake, you can cycle through the digits by pressing [MODE] and then using [Y/+] to change the number in each position.

Note: The default password is 0000.

If you do not know the password, do not enter anything. Just press [MODE] repeatedly to highlight OK, and then press [Y/+] .

Note: If the ToxiRAE Pro is in Programming Mode and you do not press a key within 60 seconds, it exits Programming Mode and re-enters Normal Mode.

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1. At the Calibration screen, press [Y/+].
2. "Zero Calib" is highlighted. Make sure the ToxiRAE Pro is in clean air. Otherwise attach a cylinder of zero gas to the Calibration Adapter installed on the instrument.
3. Press [Y/+]. The message "Apply zero gas..." is displayed.
4. Start the flow of the zero gas (if used) and press [Y/+] to start the zero calibration.
5. There is a 60-second countdown, during which time the screen shows the word "Zeroing..." and the countdown.
6. Upon completion, it says "Zeroing is done! Reading = 0.0ppm" along with the reading (it should be 0.0 ppm or very close to it).
7. "Span Calib" is highlighted.

Note: You can abort the zero calibration during its countdown by pressing the [MODE] key.

Important! If you used the Calibration Adapter and a zero air cylinder, you must remove the Calibration Adapter from the ToxiRAE Pro. If the Calibration Adapter is attached during normal operation, inconsistent and lower-than-normal readings will occur because of decreased concentration of the gas being monitored.

13.4. Span Calibration

This procedure determines the second point of the sensor calibration curve for the sensor.

To begin calibration, connect the calibration gas cylinder, flow regulator, and calibration adapter to the ToxiRAE Pro.

With the ToxiRAE Pro in Programming Mode, and with Span Calib highlighted, follow this procedure:

1. Press [Y/+]. The screen displays the current (or default) calibration gas and its concentration. For example:

```
Cal. Gas: CO
Span=50ppm
Change?
```

- Press [MODE] if you do not want to change it.
- Press [Y/+] if you want to change it.

If you entered the Calibration Menu without supplying the correct password, or supplied the correct password but chose not to change the Cal.Gas, you will see a message like this:

```
Cal.Gas: CO
Span=50ppm
Apply gas...
```

2. Press [Y/+] to start calibration.

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3. Press [MODE] if you want to quit without calibrating.

During calibration, the calibration gas name, its concentration, and the countdown are displayed. Depending upon the device alarm settings, the monitor may go into low and then high alarm once span calibration is complete, which is expected in response to the test gas.

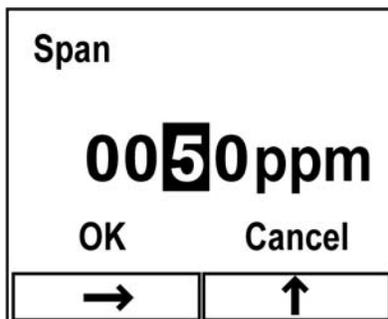
Note: You can abort span calibration during its countdown by pressing [MODE].

Upon completion, the screen “Span is done!” appears along with the reading (it should be within 10% of the span gas concentration).

Important! After calibration is complete, you must remove the Calibration Adapter from the ToxiRAE Pro. If the Calibration Adapter is attached during normal operation, inconsistent and lower-than-normal readings will occur because of decreased concentration of the gas being monitored.

13.4.1. Changing Span Gas Concentration

If you selected “Change” for span gas concentration, the following screen appears:



1. Press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9. Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
2. Step from one digit to the next by pressing [MODE].
3. When you are done, press [MODE] until either “OK” or “Cancel” is selected. Press [Y/+] to register your selection (if “OK” is highlighted) or to exit without registering it (if “Cancel” is selected).

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14. Diagnostic Mode

In Diagnostic Mode, the ToxiRAE Pro provides raw counts for sensor, battery, and other readings. Most of these screens are useful only to service technicians. Therefore, if you require information on Diagnostic Mode, refer to the ToxiRAE Pro Service Guide.

The ToxiRAE Pro's Diagnostic Mode can only be accessed at startup time. In Diagnostic Mode, ToxiRAE Pro displays readings in raw counts instead of units such as parts per million (ppm).

14.1. Entering Diagnostic Mode

1. With the ToxiRAE Pro turned off, press and hold both [MODE] and [Y/+].
2. When the display turns on and the password screen appears, release the keys.
3. Enter the 4-digit password (the password is the same as the one for the Programming Mode):
 - Step from one position in the four-character string to the other by pressing [MODE].
 - Press [Y/+] repeatedly to select a desired number. Numbers increase from 0 to 9.
 - Once 9 is reached, pressing [Y/+] again “wraps” around back to 0.
4. When you are done, press [MODE] until either OK or Cancel is selected. Press [Y/+] to register the password (if “OK” is highlighted) or to exit without entering the password (if “Cancel” is selected).

14.2. Navigating Diagnostic Mode

Step through Diagnostic Mode by pressing [MODE].

14.3. Exiting Diagnostic Mode

1. Turn off the ToxiRAE Pro by pressing and holding [MODE]. There will be a standard shutoff countdown.
2. When the instrument shuts off, you will be alerted. Release your finger.

Note: The next time you start ToxiRAE Pro, hold only [MODE], and it will automatically start in Normal Mode.

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15. Alarm Signal Summary

Alarm types include:

Alarm Message/ Priority	Condition	Alarm Signal
MAX	Gas exceeds electronics' maximum range	3 beeps/flashes per second
OVER	Gas exceeds measurement range	3 beeps/flashes per second
HIGH	Gas exceeds "High Alarm" limit	3 beeps/flashes per second
LOW	Gas exceeds "Low Alarm" limit	2 beeps/flashes per second
NEG	Gas reading measures less than zero	1 beep/flash per second
STEL*	Gas exceeds "STEL" limit	1 Beep/flash per second
TWA*	Gas exceeds "TWA" limit	1 Beep/flash per second
CAL	Calibration failed, or needs calibration	1 beep/flash per second
Bat	Low battery	1 flash, 1 beep per minute plus battery icon flashes on display

The alarm priority is as follows (in the event of multiple simultaneous alarms):

Max > Over > High > Low > Neg > STEL > TWA > Cal > Bat

* If your ToxiRAE Pro is configured with an oxygen (O₂) sensor, alarms for TWA and STEL are not included because neither TWA nor STEL are calculated for this sensor.

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16. Downloading Datalogs And Performing PC-Based Instrument Configuration and Firmware Upgrades

The ToxiRAE Pro communicates with a PC running ProRAE Studio II Instrument Configuration and Data Management software (version 1.03 or higher) to download datalogs, configure the instrument, or upload new firmware.

The ToxiRAE Pro must be connected to a PC through the supplied Charging / PC Communications Cradle and must be in the PC communications mode.

1. Make sure the Charging/PC Communications Cradle has power from its AC adapter (the LED on the front of the cradle should be illuminated).
2. Use the supplied PC Communications Cable (USB to mini-USB cable) to connect the Cradle to a PC.
3. Turn on the ToxiRAE Pro. Make sure it is running in Normal mode (with the main measurement screen with its reading showing).
4. Insert the ToxiRAE Pro in the cradle.
5. Activate the PC communications mode on the ToxiRAE Pro by pressing [MODE] repeatedly, starting from the main measurement screen until you reach the "Enter PC Comm and stop measurement?" screen.
6. Press [Y/+]. Measurement and datalogging stop, and the instrument is now ready to communicate with the PC. The display now says "PC comm ready..."
7. Start up the ProRAE Studio II software, enter a password, and detect the instrument following the directions provided in the ProRAE Studio II User's Manual.
8. Follow the instructions in the ProRAE Studio II User's Manual to download the datalog, configure the instrument settings, or update the ToxiRAE Pro's firmware.
9. When you are done, press [MODE] to exit the PC communications mode on the ToxiRAE Pro. The screen displays "Sensor initializing," after which the instrument returns to operating in Normal mode.

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17. Maintenance



Maintenance should be performed only by a qualified person who has proper training and fully understands the contents of this manual.

The following guidelines should be followed when changing the battery:

1. Turn off the unit before changing the battery.
2. When replacing the battery, take note of its orientation. The connectors on the circuit board should go into the matching slots in the battery.

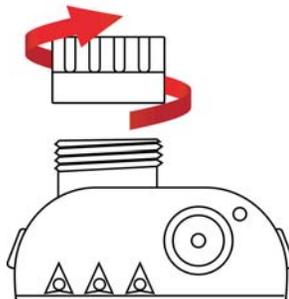
WARNING

To reduce the risk of ignition of hazardous atmospheres, replace the battery only in areas known to be non-hazardous.

17.1. Replacing the ToxiRAE Pro Li-Ion Battery

Caution: Turn off the ToxiRAE Pro before removing or replacing the battery.

1. If the rubber boot is on the ToxiRAE Pro, remove it (refer to page 45 for details).
2. Remove the cap by unscrewing it.



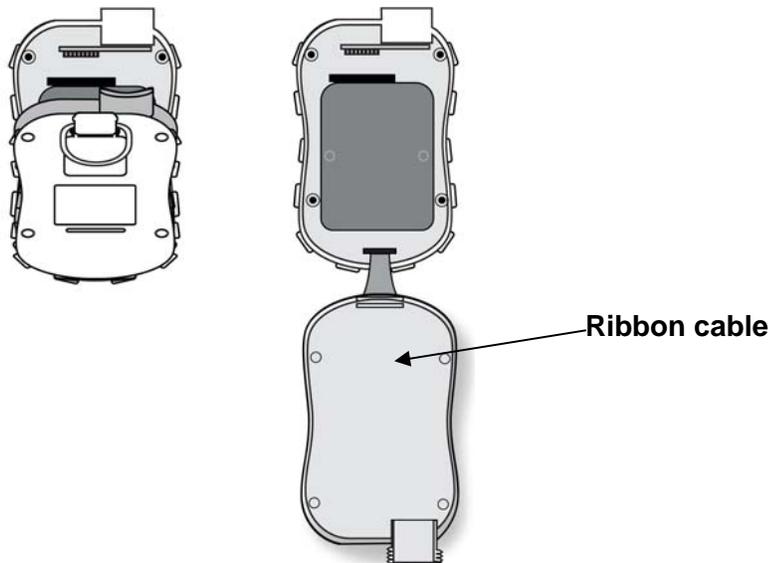
3. Remove the sensor module by gripping it with your fingers and pulling it out. Do not use tools, which could damage the sensor module.
4. Place the ToxiRAE Pro face-down on a soft surface.

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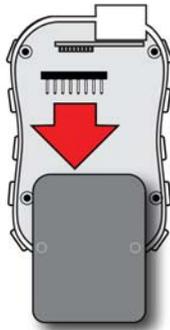
5. Remove the four screws on the back of the instrument by turning them counterclockwise.



5. Hold the ToxiRAE Pro down and separate the rear cover from the front by pulling from the top and tilting it open without disconnecting the ribbon cable connecting the two halves.



6. Carefully disconnect the battery from the battery connectors on the circuit board by pulling it toward the bottom of the instrument. Be careful not to damage the ribbon cable.



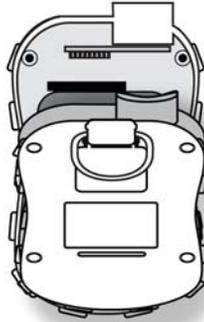
7. Before installing a new battery, visually inspect the contact pins on the ToxiRAE Pro circuit board to make sure they are not bent. If they are, carefully straighten them before installing the battery. Install the new battery (part number G02-3004-

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000), making sure it is inserted fully. Make sure the battery connectors on the circuit board go all the way into the connector slots in the battery.

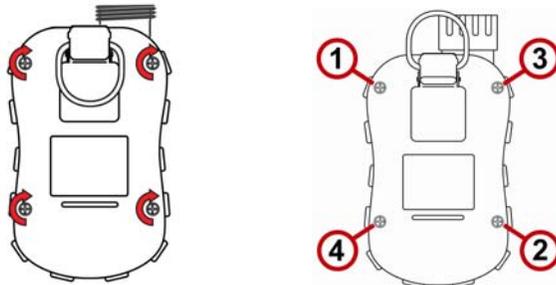


8. Inspect to make sure the ribbon connector is still connected, and plug it back in if it has come unplugged.
9. Place the cover over the compartment by tilting it up and then fitting it in place.



10. Tighten all four screws by turning them clockwise with a torque-limiting screwdriver (preferably an electric one). Tighten them in the numerical order shown here, to a torque rating of 3.54 to 4.43 lbf-in (4.08 to 5.10 kgf-cm).

Note: Incorrectly tightening the screws may compromise the instrument's IP rating.



11. Inspect the filter in the top cap and replace if necessary. Screw on the top cap.

Important! Charge the battery completely before using the ToxiRAE Pro, and check the calibration before placing the instrument in service.

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17.2. Proper Battery Disposal

This product may contain one or more sealed lead-acid, nickel-cadmium (NiCd), nickel-metal hydride (NiMH), lithium (Li), or lithium-ion batteries. Specific battery information is given in this user guide. Batteries must be recycled or disposed of properly.



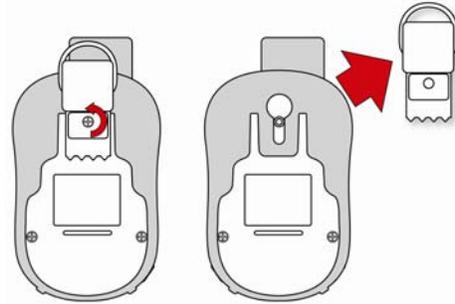
This symbol (crossed-out wheeled bin) indicates separate collection of waste electrical and electronic equipment in the EU countries. Please do not throw the equipment into the domestic refuse. Please use the return and collection systems available in your country for the disposal of this product.

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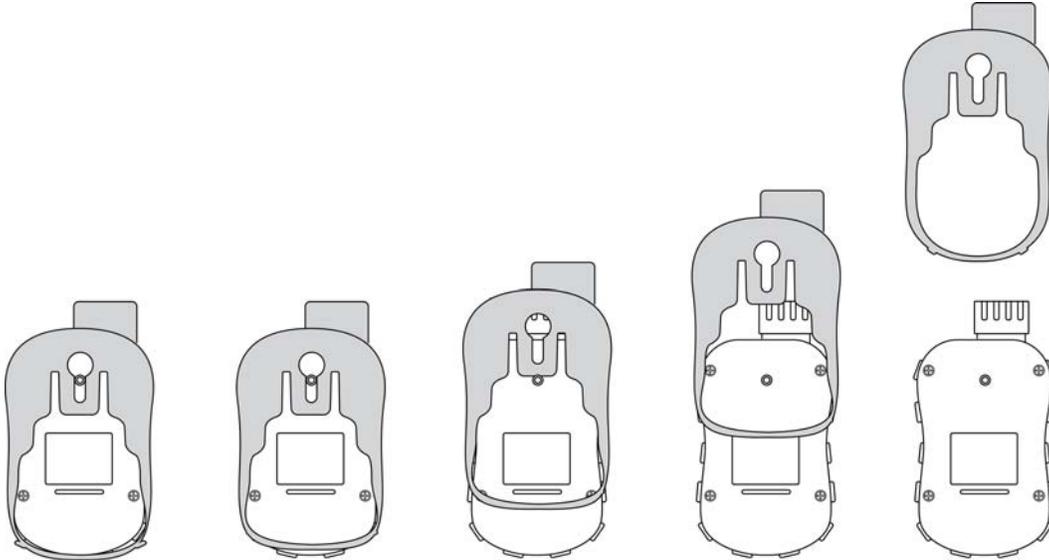
17.3. Removing And Installing The Rubber Boot

The protective rubber boot on the ToxiRAE Pro must be removed before the sensor top cap or back of the instrument can be removed. When removing the boot, follow these steps outlined here.

1. Flip up the tab on the belt clip on the rear of the instrument.
2. Remove the Philips screw that holds the clip in place.



3. Stretch the bottom corners of the boot and gently slide the bottom of the boot over the rear of the ToxiRAE Pro.
4. Slide the boot up until it comes off of the instrument. Make sure that you do not force it to move if it sticks against the top cap. Gently nudge it.



5. Inspect the rubber boot for damage, and replace it if it is cracked or torn.

When replacing the boot, simply reverse the procedure, sliding the boot onto the instrument and then carefully stretching it over the bottom portion of the instrument. Do not forget to replace the belt clip.

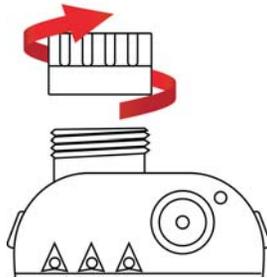
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17.4. Filter Replacement

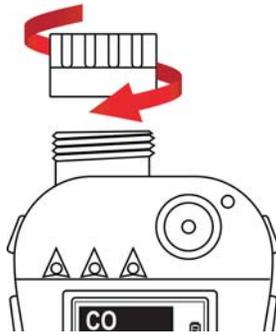
A filter is permanently attached inside the ToxiRAE Pro's top cap, which helps to keep debris and moisture out. This filter should be inspected periodically, and the cap and rubber insert should be inspected for damage. If the filter is dirty or the cap shows signs of damage, replace the entire instrument cap assembly, including the cap and filter (part number G02-0307-003, package of three).

To replace the cap assembly:

1. Remove the top cap by unscrewing it:



2. Discard the cap/filter and replace it with a new one by screwing it on:

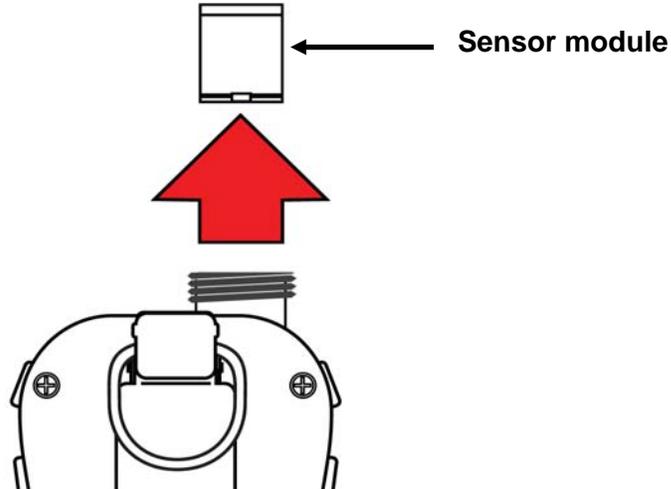


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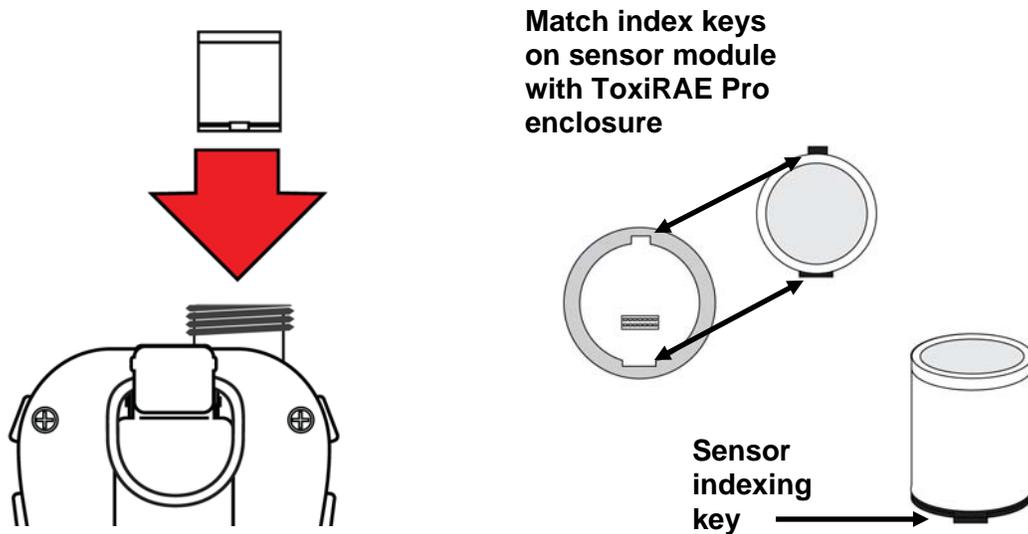
17.5. Replacing The Sensor

Follow the instructions for removing the cap in the previous section.

1. Gently lift out the sensor module with your fingers:



2. The sensor can only go into its slot one way. The connector inside the ToxiRAE Pro and the indexing guides are good visual indicators of how to set the sensor into position.



3. Place the sensor module into the ToxiRAE Pro. Make sure the indexing keys are aligned (the sensor can only go in one way) and that it is seated firmly.
4. Carefully place the cap back onto the ToxiRAE Pro by screwing it on.

Note: Always calibrate the ToxiRAE Pro after replacing the sensor module.

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17.6. Cleaning The Exterior

Occasional external cleaning of the instrument with a soft cloth is recommended. Do not use detergents or chemicals. If necessary, you can use a damp cloth (water only). It is a good idea to install the Calibration Adapter before cleaning the ToxiRAE Pro's housing, to keep dirt, dust, or moisture away from the sensor openings and to keep the filter clean.

Visually inspect the contacts at the base of the ToxiRAE Pro and on the charging cradle to make sure they are clean. If they are not, wipe them with a soft, dry cloth. Never use solvents or cleaners.

17.6.1. Ordering Replacement Parts

If you need replacement parts, contact your local RAE Systems distributor. A list of authorized distributors is available online:

<http://www.raesystems.com>

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18. Troubleshooting

Problem	Possible Reasons & Solutions
Cannot turn on power	<p>Reasons: Depleted battery. Defective battery.</p> <p>Solutions: Replace battery.</p>
Lost password	<p>Solutions: Use ProRAE Studio II software to change the password.</p> <p>Call Technical Support at +1 408-752-0723 or toll-free at +1 888-723-4800</p>
Reading abnormally Low	<p>Reasons: Calibration Adapter is attached. Incorrect calibration.</p> <p>Solutions: Remove Calibration Adapter. Calibrate the ToxiRAE Pro.</p>
Buzzer, LEDs, or vibration alarm Inoperative	<p>Reasons: Alarms may be turned off. Blocked alarm port. Bad buzzer, LEDs, or vibration alarm.</p> <p>Solutions: Enable alarms in the Buzzer & Light section of the Alarm Settings sub-menu in the Programming menu. Unblock alarm port. Call authorized service center.</p>

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19. Technical Support

To contact RAE Systems Technical Support Team:

Monday through Friday, 7:00AM to 5:00PM Pacific (US) Time

Phone (toll-free): +1 888-723-4800

Phone: +1 408-952-8461

Email: tech@raesystems.com

Critical after-hours support is available:

+1 408-952-8200 select option 9

20. RAE Systems Contacts

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Web Site: www.raesystems.com

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Life-critical after-hours support is available

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Dubai, United Arab Emirates

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Email: mesales@raesystems.com

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Kyungki-Do, Korea

Phone: 82-32-328-7123

Fax: 82-32-328-7127

Email: krsales@raesystems.com

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21. Appendix A: Regulatory Information

SAFETY INSTRUCTIONS

Read Before Operating

This manual must be carefully read by all individuals who have or will have the responsibility of using, maintaining, or servicing this product. The product will perform as designed only if it is used, maintained, and serviced in accordance with the manufacturer's instructions. The user should understand how to set the correct parameters and interpret the obtained results.

CAUTION!

Only use RAE Systems battery pack P/N: G02-3004-000
Do only charge the battery pack using RAE Systems charger outside hazardous area.
Use of non-RAE Systems components will void the warranty and can compromise the safe performance of this product.
Warning: Substitution of components may impair intrinsic safety.

ToxiRAE Pro Marking

The ToxiRAE Pro is certified according to the IECEx scheme, ATEX and CSA for US and Canada as protected by intrinsic safety.

The ToxiRAE Pro is marked with the following information:

RAE SYSTEMS
3775 N. 1st. St., San Jose
CA 95134, USA
ToxiRAE Pro
Type PGM-1860.
Serial No/barcode: XXXX-XXXX-XX

IECEX SIR 10.0096X Ex ia IIC T4 Ga	 0575  II 1G SIRA 10 ATEX 2189X Ex ia IIC T4 Ga	 C _{US} 2010 2360054 I.S. for Cl.I Dv 1, Grps A,B,C,D T- Code T4. Class I, Zone 0 A/Exia IIC T4 Only as to intrinsic safety for use in hazardous loc. Intrinsically safe/ Securite Intrinseque/Exia
--	---	---

-20° C < Tamb < +55° C;

Um: 20V

Battery pack: G02-3004-000

Warning: Read User's Manual for Intrinsic Safety Precautions

Warning: Substitution of components may impact intrinsically safety

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Operation Area and Conditions

Hazardous Areas classified by Zones

ToxiRAE Pro (PGM1860) are intended to be used in hazardous areas classified zone 0, zone 1 or zone 2, where gases of explosion groups IIA, IIB or IIC and T4 may be present.

For North America and Canada the equipment can further be used in Class I, Zone 0.

Hazardous Areas classified by Divisions

ToxiRAE Pro is intended to be used in hazardous areas classified for Class I Div. 1 or 2, within the temperature range of -20° C to +55° C, where gases of explosion groups A, B, C or D and temperature code T4 may be present.

Instruction For Safe Use

Strictly follow the instructions for safe use. Application of the ToxiRAE Pro requires full understanding and strict observation of the instructions.

Only use RAE Systems battery pack P/N: G02-3004-000

Do only charge the battery pack using RAE Systems charger outside hazardous area (Um: 20V).

Use In Hazardous Areas

Equipment which is intended for use in explosive atmospheres and which has been assessed and certified according to international regulations may be used only under specified conditions. The components may not be modified in any way.

The appropriate regulations for service and repair must be properly observed during such activities.

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Year of manufacture

To identify the year of manufacture, refer to the serial number of the instrument.

The second to last digit in the serial number indicates the year of manufacture. For example, “M” indicates the manufacturing year is 2010.

First digit	Year
J	2008
K	2009
M	2010
N	2011
P	2012
Q	2013
R	2014
S	2015
T	2016
U	2017
V	2018
W	2019



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Web Site: www.raesystems.com